



SUNWAYS TECHNOLOGIES CO., LTD.

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> 1 Preface

※ 1.1 Overview

This manual is an integral part of Sunways STT 4-25kW series three-phase inverters (hereinafter referred to as the inverter). It mainly introduces the assembly, installation, electrical connection, maintenance and troubleshooting of the products. Before installing and using the inverter, please read this manual carefully, understand the safety information and be familiar with the functions and characteristics of the inverter.

※ 1.2 Target Groups

This manual is applicable to the electrical installers with professional qualifications and end-users. If there are any problems in the installation process, please call Sunways service telephone at +86 400-9922-958 or email Sunways at service@sunways-tech.com for consultation.

2 Safety Instructions

※ 2.1 Safety Notes

① Before installation, please read this manual carefully and follow the instructions in this manual strictly.

⁽²⁾ Installers need to undergo professional training or obtain electrical related professional qualification certificates.

③ When installing, do not open the front cover of the inverter. Apart from performing work at the wiring terminal (as instructed in this manual), touching or changing components without authorization may cause injury to people, damage to inverters and annulment of the warranty.

④ All electrical installations must conform to local electrical safety standards.

(5) If the inverter needs maintenance, please contact the local designated personnel for system installation and maintenance.

(6) To use this grid-connected inverter for power generation needs the permission of the local power supply authority.

⑦ The temperature of some parts of the inverter may exceed 60° C during operation. To avoid being burnt do not touch the inverter during operation. Let it cool before touching it.

(8) When exposed to sunlight, the PV array generates dangerous high DC voltage. Please operate according to our instructions, or it will result in danger to life.

(9) The product is to be installed in a high traffic area where the fault is likely to be seen.

※ 2.2 Statement

Sunways Technologies Co.,Ltd. has the right not to undertake quality assurance in any of the following circumstances:

① Damages caused by improper transportation.

② Damages caused by incorrect storage, installation or use.

③ Damages caused by installation and use of equipment by non-professionals or untrained personnel.

④ Damages caused by failure to comply with the instructions and safety warnings in this document.

⑤ Damages of running in an environment that does not meet the requirements stated in this document.

(6) Damages caused by operation beyond the parameters specified in applicable technical specifications.

⑦ Damages caused by unauthorized disassembly, alteration of products or modification of software codes.

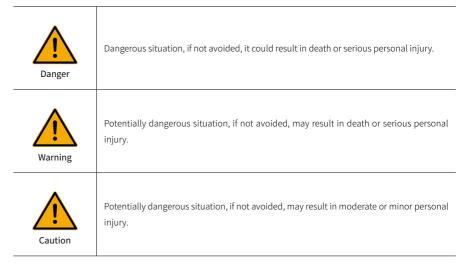
⑧ Damages caused by abnormal natural environment (force majeure, such as lightning, earthquake, fire, storm, etc.).

(9) Any damages caused by the process of installation and operation which don't follow the local standards and regulations.

⁽¹⁾ Products beyond the warranty period.

※ 2.3 Important Safety Matters

Table below shows the symbols that may appear in this document and their definition:





| ^ | | ▼ 2.4.2 Symbol | on the Inverter nameplate |
|--|--|----------------|---|
| | afety warning information about equipment or environment, to prevent equipment age, data loss, equipment performance degradation or other unpredictable results. | | The inverter cannot be disposed of with household waste. |
| Note Symb | pol highlights important information, best practices and tips, etc. | | |
| 2.4 Symbols Explana This chapter mainly e | ation elaborates the symbols displayed on the inverter, nameplate and | | Please read the instructions carefully before installation. |
| packing box. | | | Do not touch any internal parts of the inverter until 5 min after being disconnected from the mains and PV input. |
| Invert | ter status indicator. | CE | CE mark, the inverter complies with the requirements of the applicable CE guidelines. |
| () Invert | ter running indicator. | | TUV certification. |
| Groun | nding symbol, the inverter casing needs to be properly grounded. | | Danger. Risk of electric shock! |
| | | | The surface is hot during operation and no touch is allowed. |



Electric shock hazard, live parts, risk of electric shock, do not touch.

2.4.3 Symbol on the Packing box

| | Handle with care. |
|-----------|-------------------|
| <u>11</u> | This side up. |
| Ĵ | Keep dry. |
| 6 | Stacked layers. |

> 3 Product Description

※ 3.1 Basic Features

3.1.1 Function

The Sunways STT 4-25kW series inverter is a three-phase grid-connected PV inverter which used to efficiently convert the DC power generated by the PV string Into AC power and feed it into the grid.

v 3.1.2 Models

The STT 4-25kW series inverter includes 20 models which are listed below:

STT-4KTL, STT-5KTL, STT-6KTL, STT-8KTL, STT-10KTL, STT-12KTL, STT-17KTL, STT-20KTL, STT-25KTL STT-4KTL-P, STT-5KTL-P, STT-6KTL-P, STT-8KTL-P, STT-10KTL-P, STT-12KTL-P, STT-15KTL-P, STT-17KTL-P, STT-20KTL-P, STT-25KTL-P

▼ 3.1.3 Applicable grid type

The applicable grid types for the Sunways STT 4-25kW series are TN-S, TN-C, TN-C-S, IT and TT. When applied to the TT grid, the voltage of N to PE should be less than 30V.For more details please see Figure 3-1:

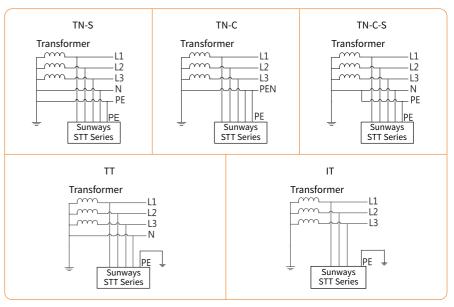


Figure 3-1 Applicable grid types

3 Product Description **Sunways**

▼ 3.1.4 Storage conditions

① Inverter must be stored in its original packaging.

(2) The storage temperature and humidity should be in the range of -30°C and+ 60°C , and less than 90%, respectively.

③ If a batch of inverters needs to be stored, the height of each pile should be no more than 6 levels.

※ 3.2 Physical Layout

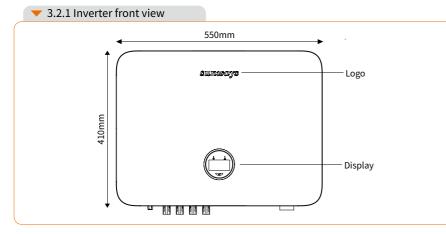


Figure 3-2 Front view

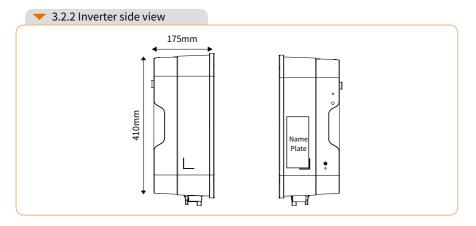


Figure 3-3 Side view

▼ 3.2.3 Inverter Bottom View

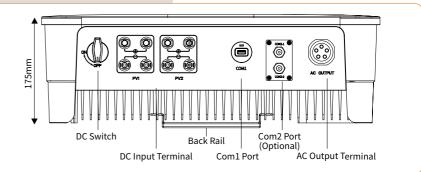


Figure 3-4 Bottom view

Wiring terminals are at the bottom of the inverter, as shown in the table below.

| Item | Terminal | Note |
|------|--------------------|-------------------------------------|
| 1 | DC Input terminal | PV connector |
| 2 | COM 1 Port | WiFi/LAN/GPRS/4G device connector |
| 3 | COM 2 Port | RS485/DRED connector |
| 4 | AC Output Terminal | Used for AC output cable connection |

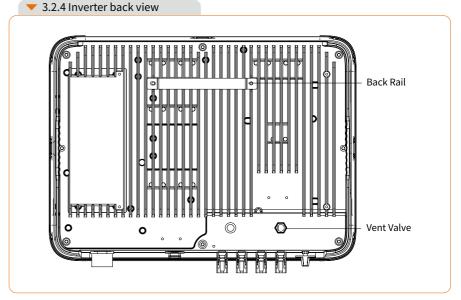


Figure 3-5 Inverter back view

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※ 3.3 Display Interface



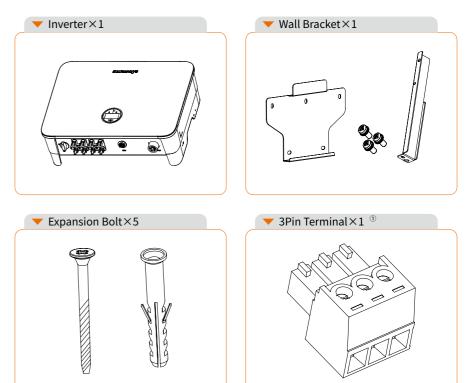
Figure 3-6 Display interface

| Item | Indicator | Status | Description |
|------|-----------|----------------|--|
| | | Off | No input voltage detected or input voltage is too low. |
| 1 | Power | Slow flashing | Inverter powered on, waiting for the grid connection. |
| Ţ | Indicator | Quick flashing | Inverter detected grid power and entered self-test status. |
| | | On | Normal, grid-connected and power generated. |
| | | On | An alarm or faults detected, specific fault information can be viewed from the display. |
| 2 | Alarm | Off | The inverter is running normally. |
| 2 | Indicator | Slow flashing | The monitoring device is not connected to the router or is not connected to internet. |
| | | Quick flashing | The monitoring device is connected to the router or connected to internet but not connected to the server. |

| Item | Indicator | Status | Description |
|------|-----------|-----------------|---|
| 3 | OLED | On | Display the inverter operating information. |
| 3 | Display | Off | If the button pressed without any response, the screen is faulty or not well connected. |
| 4 | Button | Physical button | Switch OLED display information and set parameters by short press and long press. |

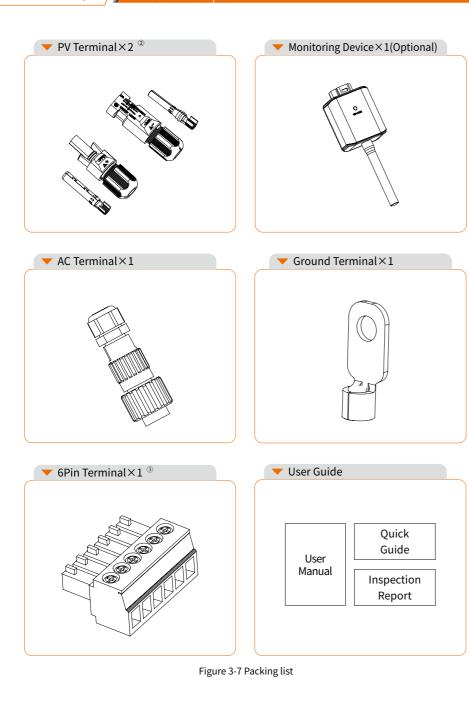
※ 3.4 Packing List

The package of the inverter includes the following accessories. Please check whether the accessories in the packing box are complete when receiving the goods. See Figure 3-7 for the packing list.



sunways 3 Product Description





Note

0 Export limitation & control version 2pcs; RS485 and DRED version 1 pcs (This connector

already pre-installed inside the inverter).

② STT 4-12kW 2pcs / STT 15kW 3pcs / STT 17-25kW 4pcs.

 $(\ensuremath{\mathfrak{I}})$ DRED version only (This connector already pre-installed inside the inverter).

> 4 Installation

※ 4.1 Location

The Sunways STT 4-25kW series inverters designed with IP65 protection enclosure for indoor and outdoor installations. When selecting an inverter installation location, the following factors should be considered:

The wall on which the inverters mounted must be able to withstand the weight of the inverter.

2 The inverter needs to be installed in a well-ventilated environment.

③ Do not expose the inverter directly to strong sunlight to prevent excessive temperature operation. The inverter should be installed in a place with shelter to prevent direct exposure to sunlight and rain.

④ Install the inverter at eye level for easy inspection of screen data and further maintenance.

S The ambient temperature of the inverter installation location should be between -30°C and 60°C .

(6) The surface temperature of the inverter may reach up to 75°C . To avoid risk of burns, do not touch the inverter while it's operating and inverter must be installed out of reaching of children.

4.1.1 Installation location

Recommended installation location of the inverter, as shown in Figure 4-1:

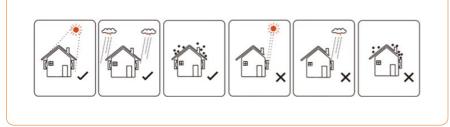


Figure 4-1 Recommended installation location



Do not put flammable and explosive articles around the inverter.

4 Installation

▼ 4.1.2 Installation Spacing

The requirements for inverter installation spacing are shown in Figure 4-2:

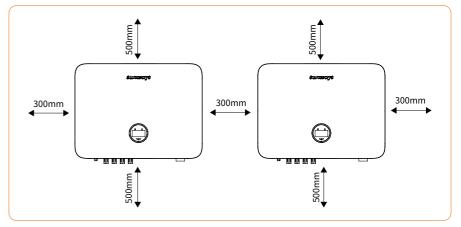


Figure 4-2 Recommended installation spacing

▼ 4.1.3 Installation Angle

The installation angle of the inverter is recommended as shown in Figure 4-3:

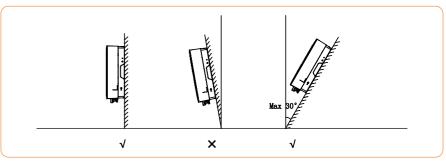


Figure 4-3 Recommended installation angle

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※ 4.2 Mounting

▼ 4.2.1 Wall bracket installation

Dimensions of wall bracket, see Figure 4-4:

4 Installation

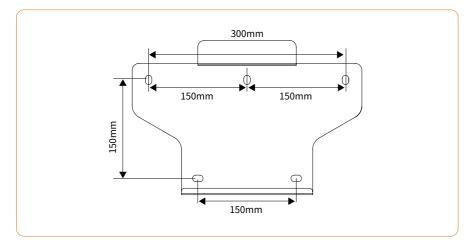


Figure 4-4 Dimensions of wall bracket

① Use the wall bracket as the template to mark the position of 5 holes on the wall. See Figure 4-5 for details:

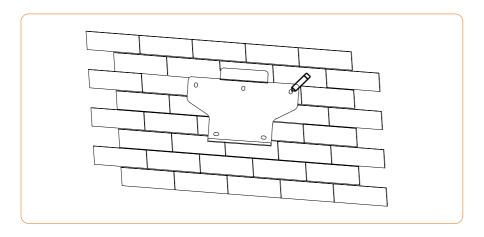


Figure 4-5 Marking hole position using installation bracket

② Bracket assembly

Prepare the two M5 screws and L-shaped plate in the accessory bag, then fix the L-shaped plate to the mounting bracket.

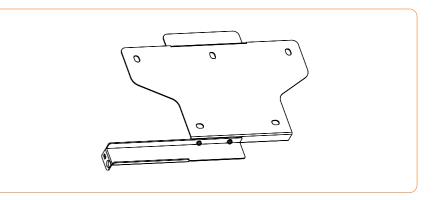


Figure 4-6 Bracket assembly

(3) Use an electrical driller with 10mm diameter bit to drill 5 holes in the wall with 80mm depth.



Before drilling, make sure to avoid any buried water tube and electric wires in the wall.

④ Insert the expansion tubes into the holes and tighten them, then fix the bracket onto the wall with expansion screws by using a cross screwdriver, as shown in Figure 4-7:

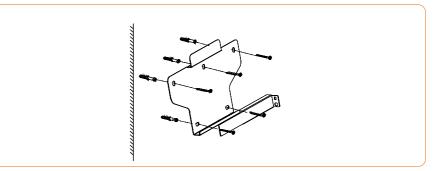


Figure 4-7 Fixing the wall bracket

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▼ 4.2.2 Mounting the inverter

4 Installation

Lift the inverter, hang the back rail on the fixed wall bracket carefully. Screws the inverter to the L-shaped plate (The lock is purchased separately). See Figure 4-8 for details:

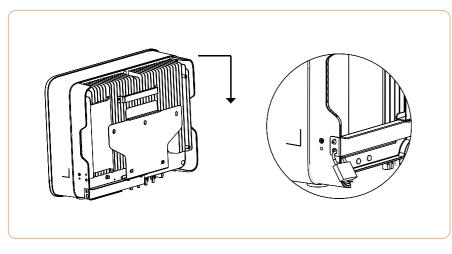


Figure 4-8 Mounting the inverter

* 4.3 External ground connection



Do not connect the N-wire as a protective ground wire to the inverter casing. Otherwise, it may cause electric shock.



Good grounding is good for resisting surge voltage shock and improving EMI performance. Inverters must be well-grounded. For a system with only one inverter, the PE cable needs to be grounded.

For a multi-inverter system, all inverters PE wires need to be connected to the same grounding copper bar to ensure equipotential bonding.

Ground terminal connection steps:

The external grounding terminal is located in the lower right side of the inverter.
 Fix the grounding terminal to the PE wire with a proper tool and lock the grounding terminal to the grounding hole in the lower right side of the inverter, as shown in Figure 4-9.

③ The cross-sectional area of the external grounding cable is 4mm².

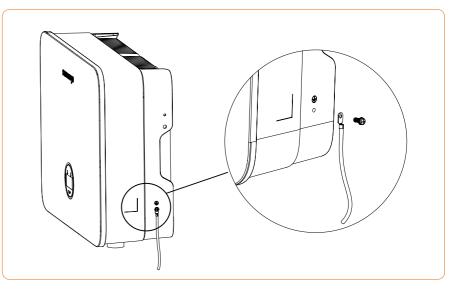


Figure 4-9 Grounding terminal connectio

※ 4.4 Electrical Connection

| Danger | A high vol installing de-energiz |
|-----------|--|
| Warning | Do not gr serious da |
| Warning | Static ma measures |
| Attention | Do not us accessory use of terr |

gh voltage in the conductive part of the inverter may cause an electric shock. When alling the inverter, make sure that the AC and DC sides of the inverter are completely energized.

not ground the positive or negative pole of the PV string, otherwise it will cause ous damage to the inverter.

c may cause damage to the electronic components of the inverter. Anti- static sures should be taken during installation and maintenance.

o not use other brands or other types of terminals other than the terminals in the cessory package. Sunways has the right to refuse all damages caused by the mixede of terminals.



Moisture and dust can damage the inverter, ensure the cable gland is securely tightened during installation. The warranty claim will be invalidated if the inverter is damaged as a result of a poorly connected cable connector.

▼ 4.4.1 Inverter PV string connection

- 1. The following must be considered when making electrical connections to the inverter:
- ① Disconnect the AC breaker switch on the grid side.
- 2 The DC switch of the inverter must be turned to the "OFF" position.
- ③ For best practice, ensure PV modules of the same model and specifications are connected in each string.
- ④ Make sure the maximum output voltage of each PV string does not exceed 600V.

- 2.DC connector assembly procedure
- ① Select the appropriate photovoltaic cable:

| Cable type | Traverse area (mm²) | | |
|----------------------|---------------------|--------------------------------------|--|
| General photovoltaic | Range (mm²) | Recommended value (mm ²) | |
| cable | 2.5-4.0 | 4.0 | |

2 Peel off the DC cable insulation sleeve for 7 mm, as shown in Figure 4-10:

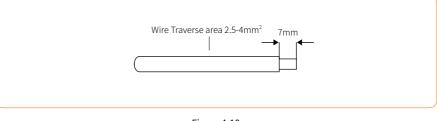
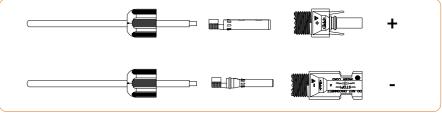


Figure 4-10

③ Disassemble the connector in the accessory bag, as shown in Figure 4-11:





④ Insert the DC cable through the DC connector nut into the metal terminal and press the terminal with a professional crimping plier (pull back the cable with some power to check if the terminal is well connected to the cable), as shown in Figure 4-12:

4 Installation **Sunways**

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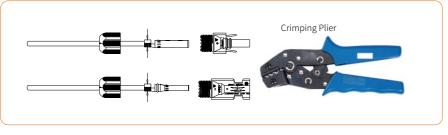


Figure 4-12

(5) Insert the positive and negative cables into the corresponding positive and negative connectors, pull back the DC cable to ensure that the terminal is tightly attached in the connector.

(6) Use an open-end wrench to screw the nut to the end to ensure that the terminal is well sealed, as shown in Figure 4-13:

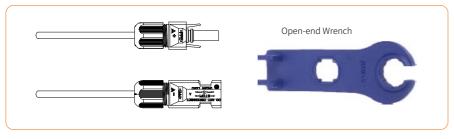


Figure 4-13



0 Before assembling the DC connector, make sure that the cable polarity is correct.

2 Use a multimeter to measure the voltage of the DC input string, verify the polarity of the DC input cable, and ensure that each string voltage is within 1000V.

3. Insert the positive and negative connectors into the inverter DC input terminals respectively, a click sound should be heard if the terminals are well connected, as shown in Figure 4-14:

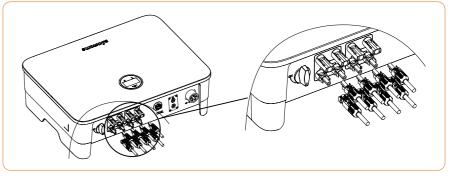


Figure 4-14

4. Seal the unused PV terminals with the terminal caps.

4.4.2 Connection of AC output

Before connecting to the power grid, make sure that the power grid voltage and frequency meet the requirements of the inverter. See technical parameters for details. All Sunways inverters incorporate internal RCD (Residual Current Device) to protect against possible electrocution in case of a malfunction of the PV array, cables or inverter (DC). The RCD in the Sunways inverter can detect leakage on the DC side. An external RCD is required in some countries. The installer must check which type of RCD is required by the specific local electric codes. Installation of an RCD must always be conducted in accordance with local codes and standards. Sunways recommends the use of a type-A RCD, with a tripping current of 300mA or higher.

The recommended cable and AC switch for the Sunways STT 4-25kW series three phase inverter are shown in the following table:

| Model | STT-4K | STT-5K | STT-6K | STT-8K | STT-10K | STT-12K | STT-15K | STT-17K | STT-20K | STT-25K |
|----------------|---------------|---------------|---------------|-------------|-------------|-------------------------|-------------|-------------|-------------|-------------|
| Coper Cable | 2.5-10 mm² | 2.5-10 mm² | 2.5-10 mm² | 4-10 mm² | 4-10 mm² | 4-10 mm ² | 6-10 mm² | 8-10 mm² | 8-10 mm² | 8-10 mm² |
| Breaker | 20A | 20A | 20A | 20A | 32A | 32A | 32A | 40A | 40A | 50A |



An AC breaker must be connected on the AC side of the inverter.

Any loads cannot be connected to the inverter without the AC breaker.

1. AC connector connection steps

1 Take the AC connector out of the accessory bag and disassemble it, as shown in Figure

4-15:

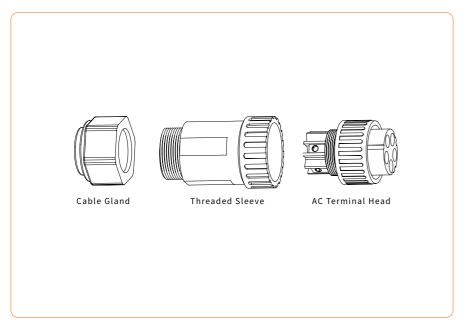


Figure 4-15

(2) According to the table above, select an appropriate cable, peel the insulation sleeve of AC cable off for 50mm, and peel off the end of 3L /PE / N wires for 8mm, as shown in Figure 4-16:

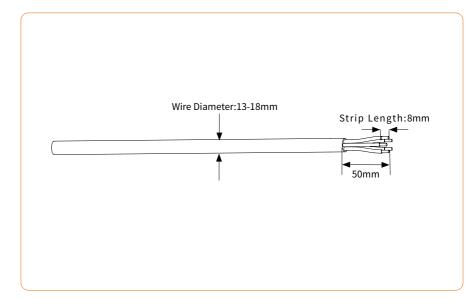


Figure 4-16

③ Insert the stripped end of the five wires into the appropriate hole of the terminal head by following the rules: yellow green wire to PE port, red or brown fire wires to L ports (no requests for the sequence of three fire wires), and blue or black wire to the N port. Please try to pull out the cable to make sure it is well connected. As shown in Figure 4-17:

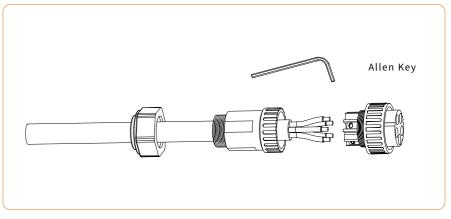
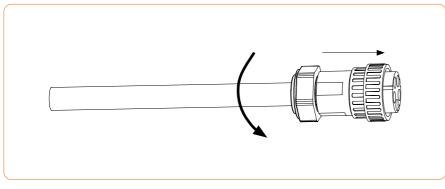


Figure 4-17

④ According to the arrow direction push the threaded sleeve to make it connected with the AC terminal head and then rotate the cable gland clockwise to lock it, as shown in figure 4-18:





2. Connect the AC connector to the inverter AC terminal, and rotate the AC connector buckle clockwise until its tight enough. As shown in figure 4-19:



Figure 4-19 Connect the AC connector

* 4.5 Monitoring Device Installation

Sunways STT 4-25kW series three phase inverter supports WIFI, GPRS, LAN, 4G and RS485 communication.

Plug the WIFI, LAN, 4G or GPRS module into the COM1 port in the bottom of inverter (as shown in Figure 4-20). A slight "click" sound during the installation represents that the assembly is in place.

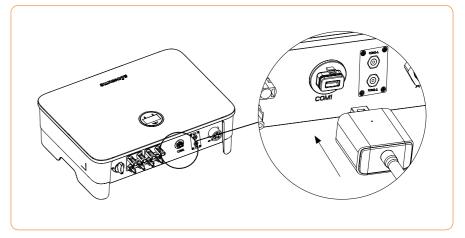


Figure 4-20 Monitoring device installation

1. The 4G and GPRS version module does not need to be configured.



2. The WiFi version module needs to be configured to the router for the first installation. If the router name or password are changed, the WiFi dongle will need to be reconfigured. For details, please refer to the [QUICK INSTALLATION GUIDE] which is attached to the accessory bag.

3. If DHCP is enabled on the router, the LAN version module does not need to be configured. Otherwise, please refer to the [QUICK INSTALLATION GUIDE] which is attached to the accessory bag.



Note

Do not touch the waterproof plug in the card slot except for replacing the SIM card. In that case, please make sure the card slot is completely sealed by the weatherproof plug after replacing the SIM card. Any damages caused by improper waterproof plug placement, will void warranty.

S 4 Installation

※ 4.6 Meter/RS485/DRED Connection

4.6.1 Terminals definition

Inverter communication ports are located at the behind of the COM2 plate at the bottom and include RS485 port (used for Meter or Datalogger connection), and DRED port, as shown in Figure 4-21:

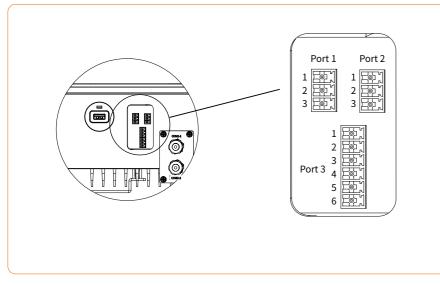


Figure 4-21

| | Port 1 | Port 2 | Port3 | | |
|--------------|--|------------|-----------|--|--|
| ſ <u>∕</u> ₽ | Meter Port | RS485 Port | DRED Port | | |
| Note | ① This port is available on export limitation & control, RS485 and DRED versions of the inverter only. ② The Pin connector in inverter Port1 and Port2 may vary from 2Pin to 3pin according the shipment version. | | | | |

Different versions of the inverter have different terminals, which are defined as follows:

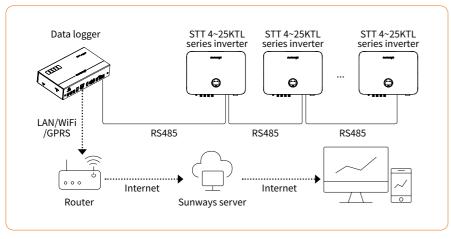
| Port | Function | NO. | Definition |
|--------|--|-----|------------|
| | Only Export limitation & control version with this port. | 1 | RS485 A |
| Port1 | ② Connect external Meter (with 3CTs) to activate the Export Limitation & | 2 | RS485 B |
| | control function on Sunways STT series inverter. | 3 | PE/NULL |
| | ① Export limitation & control/RS485/ | 1 | RS485 A |
| Port 2 | DRED version with this port. ② In case of multiple inverters, all the inverters can be daisy-chained via | 2 | RS485 B |
| | RS485 cables. | 3 | PE/NULL |
| | ① Only DRED version with this port. | 1 | COM/DRM0 |
| | ② DRED means demand response enable device. The AS/NZS 4777.2:2020 requires inverters to support demand | 2 | REFGEN |
| Dort 2 | Port 3 Port 3 | 3 | DRM4/8 |
| FUILS | | 4 | DRM3/7 |
| | | 5 | DRM2/6 |
| | DRM5, DRM6, DRM7, DRM8. | 6 | DRM1/5 |

▼ 4.6.2 RS485 Communication

STT series three-phase inverter supports multiple inverters daisy-chain connection to a data logger via RS485 communication.

Multiple inverters connection diagram as shown in Figure 4-22:

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The maximum distance between the inverter at the end of the daisy chain and the Data logger should be within 1000m.



It is recommended to use the RS485 communication cable with a cross sectional area of 0.75-1.5mm and an outer diameter of 5mm-10mm.

RS485 cable requirements: Shielded twisted-pair cable or shielded twisted Ethernet cable.

▼ 4.6.3 Export limitation & control or generation limit solution

Any further difficulties in export limitation & control or generation limit solution, wiring instructions and configuration, please contact Sunways after-sales at service@sunways-tech.com.

▼ 4.6.4 Wiring Steps:

① Remove the COM2 plate in the bottom of the inverter with a cross screwdriver.

⁽²⁾ Put the cable through the connector and connect to the terminal in the following order: screw cap, sealing ring, insulator, metal plate, nut and 3/6pin connector, as shown in Figure 4-23:

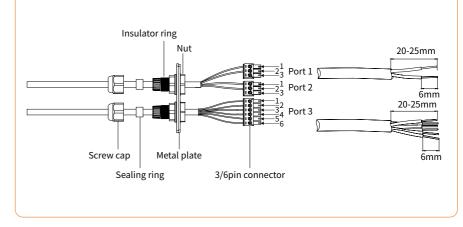


Figure 4-23

③ Insert the cable to the port in the 3/6pin connector and fasten with a screwdriver.
④ Insert the 3/6pin connector into the 3/6pin connecter inside the inverter, and screw the COM2 plate back with a cross screwdriver, as shown in Figure 4-24:

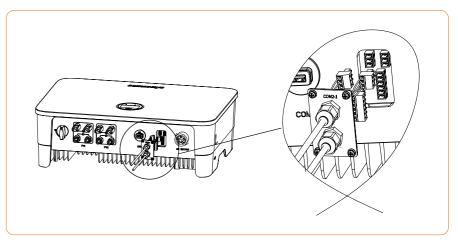


Figure 4-24

5 Start and Stop

※ 5.1 Start the Inverter

When starting the inverter, follow these steps:

- ① Turn on the AC breaker first (close the AC circuit breaker).
- ② Turn on the DC switch in the bottom. If the PV string voltage higher than the inverter start-up voltage, the inverter will start.

③ When both AC and DC power supply are normal, the inverter is ready to start. The inverter will initiate checking its internal parameters and grid parameters, if it is within the range, the green light on the left side of the screen begins to flash, and the "Waiting" message will be displayed on the OLED display.

④ After self-checking completed, the inverter will start generating electricity, the green light will remain on, and the OLED display will display real-time power information.

※ 5.2 Stop the Inverter

When turning off the inverter, please follow the steps below:

① Turn off the AC breaker first.

② Wait 30 seconds and then turn the DC switch to the "OFF" position. At this time, there is remaining power in the inverter capacitor. Wait for 5 minutes until the inverter is completely de-energized before conducting any work on the inverter.

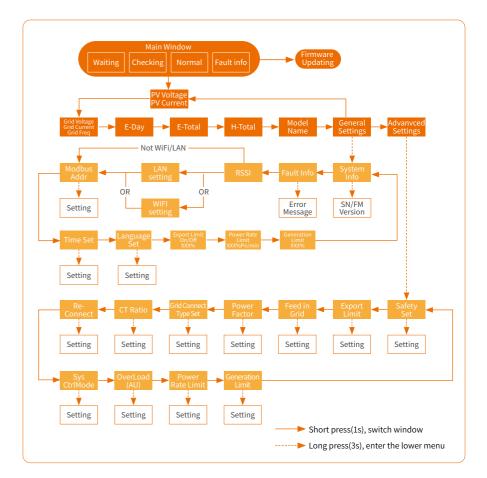
3 Disconnect the AC and DC cables.

6 General Operation

※ 6.1 Display Operation

When the inverter is turned on, the following interfaces will be displayed on the OLED display, and the OLED display allows the user to check various operation information and to modify the settings of the inverter. Please refer to the following display operation flow for details:

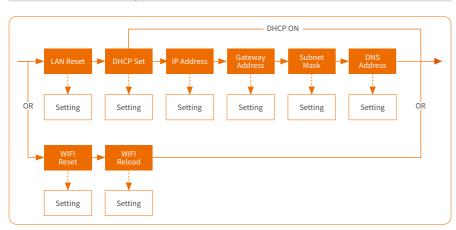
6.1.1 Main Window and General Setting



6 General Operation

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6.1.2 LAN/WIFI Setting



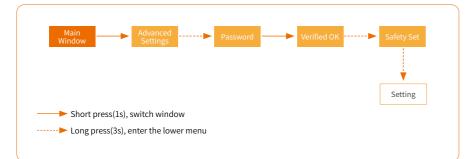
Please wait for 10 seconds and the inverter will automatically save your settings or modifications.

※ 6.2 Country Code (Safety Code) Setting

Note

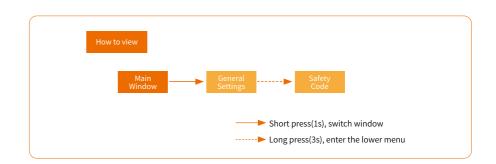
Please set "Country code (Safety code)" under the menu "Safety Set" in "Advanced Settings". Please follow this flow chart to set "Country code (Safety code)":

The country grid code and region settings are password protected. User should be able to view but not edit the country codes. If you are installer, please contact importer for password. You can also call Sunways service telephone at +86 400-9922-958 or email Sunways at service@ sunways-tech.com for password.



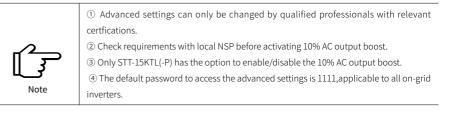


For compliance with AS/NZS 4777.2:2020, please select from Region A/B/C New Zealand. Please contact your local grid operator for which region to select.

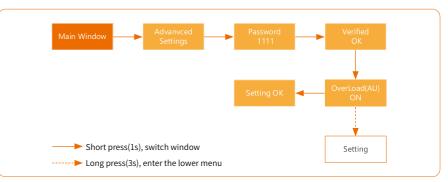


※ 6.3 AC Output Boost for STT-15KTL(-P) Inverter

The maxium output power of the residencial three-phase solar system is 15kVA in most of the states in Australia. Check the local DNSPs or authorities if they allow AC output more than 15kVA .

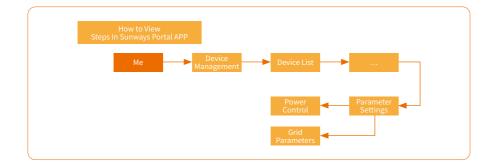


Please follow this flow chart to enable 10% AC output boost:



* 6.4 Power Quality Response Modes

Through the host computer software, set the ON/OFF state of the power quality response mode to enable/disable this function. The default for this function in Australia is the ON state. User have access to view the power quality response moude status in Sunways Portal APP. Please refer to bellow steps.



6.4.1 Power derating for voltage variation (Volt-Watt mode)

This mode can be enabled via the configuration software. It is enabled by default in some regions, such as AU market. For information on how to change default setpoints please contact Sunways Technical Support at service@sunways-tech.com.

• 6.4.2 Reactive power regulation for voltage variation (Volt-VAr mode)

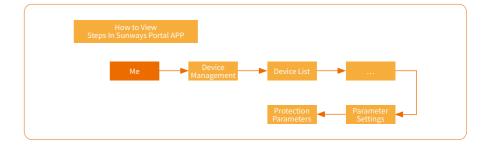
This mode can be enabled via the configuration software. It is enabled by default in some regions, such as AU market. For information on how to change default setpoints please contact Sunways Technical Support at service@sunways-tech.com.

6.4.3 Reactive power mode

This mode can be enabled via the configuration software. It is enabled by default in some regions, such as AU market. For information on how to change default setpoints please contact Sunways Technical Support at service@sunways-tech.com.

※ 6.5 Grid Protection settings

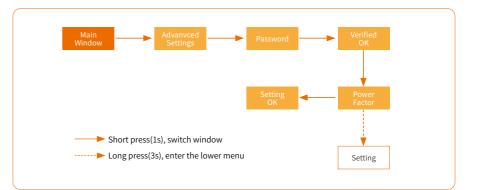
This mode can be enabled via the configuration software. It is enabled by default in some regions, such as AU market. For information on how to change default setpoints please contact Sunways Technical Support at service@sunways-tech.com. User have access to view the grid protection status in Sunways Portal APP. Please refer to bellow steps.



6.6 Fixed power factor setting

Please set "Power Factor" under the menu "Power Factor" in "Advanced Settings". Please follow this flow chart to set"Power Factor":

The "Power Factor" settings are password protected. User should be able to view but not edit. If you are installer, please contact importer for password. If there are any problems in the installation process, please call Sunways service telephone at +86400-9922-958 or email Sunways at service@sunways-tech.com for consultation.



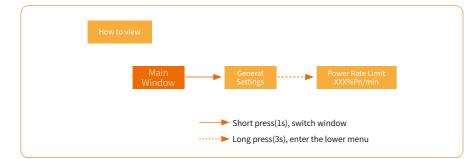
※ 6.7 Power rate limit setting

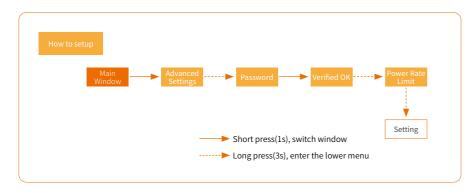
Please set "Power rate limit " under the menu "Power rate limit" in "Advanced Settings". Please follow this flow chart to set "Power rate limit":

The "Power rate limit " settings are password protected. User should be able to view but not edit. If you are installer, please contact importer for password. If there are any problems in the installation process, please call Sunways service telephone at +86400-9922-958 or email Sunways at service@sunways-tech.com for consultation.

Enable the Power rate limit function by short pressing or long pressing the button on the inverter screen.

Set the percentage of the power that allowed to ramp up, when set to XXX%Pn/min, it means that the maximum power allowed to ramp up is XXX%Pn/min of the inverter's rated output power.





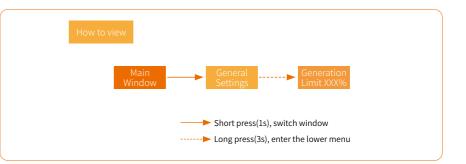
※ 6.8 Export Limit and Generation Limit

6.8.1 Export limit fuction setting

Sunways inverter's Export Limit function can be enable if export limit is requried by local. Please set "Export Limit" under the menu "Export Limit" in "Advanced Settings". Please follow this flow chart to set "Export Limit":

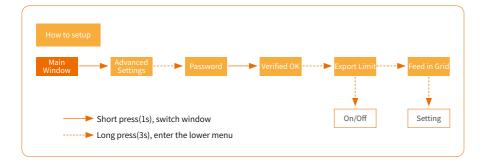
The "Export Limit" settings are password protected. User should be able to view but not edit the Export Limit. If you are installer, please contact importer for password. If there are any problems in the installation process, please call Sunways service telephone at +86400-9922-958 or email Sunways at service@sunways-tech.com for consultation. Enable the Export Limit function by short pressing or long pressing the button on the inverter screen.

Set the percentage of the power that allowed to feed into grid, when set to XXX%, it means that the maximum power allowed to feed into grid is XXX% of the inverter's rated output power. If you need Zero Export, set the percentage to 0%.



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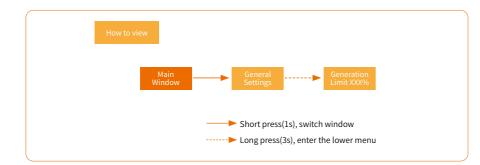


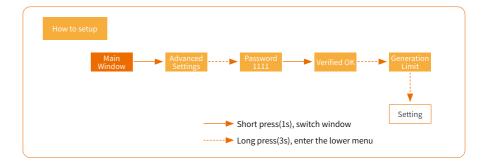
6.8.2 Generation limit setting

Sunways inverter's Export Limit function can be enable if export limit is requried by local. Please set "Generation Limit " under the menu "Generation Limit" in "Advanced Settings". Please follow this flow chart to set"Generation Limit":

The "Generation Limit" settings are password protected. User should be able to view but not edit the Generation Limit. If you are installer, please contact importer for password. If there are any problems in the installation process, please call Sunways service telephone at +86400-9922-958 or email Sunways at service@sunways-tech.com for consultation. Enable the Generation Limit function by short pressing or long pressing the button on the inverter screen.

Set the percentage of the power that allowed to output, when set to XXX%, it means that the maximum AC output power of inverter is XXX% of the inverter's rated output power. If you need Zero output, set the percentage to 0%.

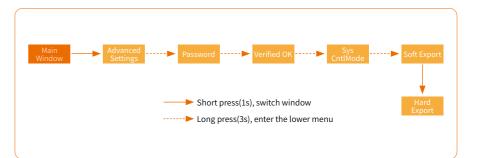




6..8.3 Soft export and hard export switch

During "Export Limit" setting and "Generation Limit" setting, the "Soft Export" mode and "Hard Export" mode can be switched in "Sys CtrlMode".

Please follow this flow chart to switch the "Soft Export" mode" and "Hard Export" mode. This settings are password protected. User should be able to view but not edit. If you are installer, please contact importer for password. If there are any problems in the installation process, please call Sunways service telephone at +86400-9922-958 or email Sunways at service@sunways-tech.com for password.



※ 6.9 Online Monitoring APP

Sunways inverter provides a monitoring port that can collect and transmit data from the inverter to Sunways monitoring platform via an external monitoring device. Please refer to the product nameplate on side of enclosure to get the monitoring application. If download issues exist, contact your dealer or Sunways technical support.

> 7 Troubleshooting

※ 7.1 Error Message

Sunways STT 4-25kW series three phase inverter is designed in accordance with grid operation standards, and conform to the requirements of safety and EMC. The inverter had passed a series of rigorous tests to ensure it runs sustainably and reliably before shipment.

When a fault occurs, the corresponding error message will be shown on the OLED display, and in this case, the inverter might stop feeding into grid. The fault messages and their corresponding troubleshooting methods are listed below:

| Error Message | Description | Troubleshooting |
|--------------------|---|--|
| No Display | No Display | Check whether cables are all firmly connected and DC switch is on. Check whether the input voltage meets the working voltage. |
| Mains Lost | Grid power outage, AC switch or circuit is disconnected. | ① Check whether the mains supply is lost. ② Check whether the AC breaker and terminals are well connected. |
| Grid Voltage Fault | Grid overvoltage or undervoltage, the grid voltage is higher or lower than the set protection value. | Check whether the safety regulation setting is correct. Check the voltage of the grid. If the grid voltage exceeds the allowed range of inverter protection parameters, please contact the local grid company to resolve. Check whether the impendence of the AC cable is too high. Replace with a thicker AC cable if that is the case. |

| Error Message | Description | Troubleshooting |
|------------------------------|--|---|
| Grid Frequency Fault | Grid over frequency or underfrequency, the grid frequency is higher or lower than the set protection value. | Check whether the safety regulation setting are correct. Check the frequency of the grid. If the grequency exceeds the allowed range of inverting protection parameters, please contact the log grid company to resolve. |
| ISO Over Limitation | Low system insulation resistance, which is generally caused by poor insulation to ground of the module/cable or by rainy and damp environment. | Check whether the PV panels, cables, a connectors are broken or water leaked. Check whether there is a reliable inver grounding line. |
| GFCI Fault | Excessive leakage current. | The ground current is too high. Check whether the PV cable has a short circ to ground. |
| PV Over Voltage | PV over voltage is too high. | Input voltage is too high. Reduce the number of PV panels to make s the open-circuit voltage of each string is low than the inverter max allowed input voltage. |
| Inverter Over Temperature | Temperature anomaly, the temperature of the interior of the inverter is excessively high and out of the safe range. | Check whether the inverter is directly exposite to the sunlight. Reduce ambient temperature. |
| DCI Fault | DC Injection Hight. Inverter detects a higher DC component in AC output. | Restart the inverter, wait a moment inverter recovery. If the fault occurs repeatedly, please cont Sunways. |

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7 Troubleshooting

7 Troubleshooting

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| Error Message | Description | Troubleshooting | | Error Message | Description | Troubleshooting | | |
|---------------------|---|---|------------------|--------------------|---|---|---|--|
| Bus Voltage Fault | BUS voltage is over-high. | Restart the inverter, wait a moment for inverter recovery. If the fault occurs repeatedly, please contact Sunways. | Relay Check Fail | | Relay Check Fail | | Self-checking of relay fails. neutral & ground cable are not connected well on AC side or just occasional failure. | ① Check use multi-meter if there is high voltage (normally should be lower than 10V) between N&PE cable on AC side. If the voltage higher than 10V, it means the Neutral & ground cable are not connected well on AC side or restart inverter. |
| SCI Fault | Internal communication fails. Caused by a strong external | Restart the inverter, wait a moment for inverter recovery. If the fault occurs repeatedly, please contact | - | | | ② If the neutral & ground cable are connected well, please contact Sunways. | | |
| | magnetic field etc. | Sunways. | | | | ① Restart the inverter, wait a moment for | | |
| SPI Fault | Internal communication fails. Caused by a strong external magnetic field etc. | Restart the inverter, wait a moment for inverter recovery. If the fault occurs repeatedly, please contact Sunways. | _ | Flash Fault | Internal storage anomaly. Caused by a strong external magnetic field etc. | inverter recovery. ② If the fault occurs repeatedly, please contact Sunways. | | |
| E2 Fault | Internal storage anomaly. Caused by a strong external magnetic field etc. | Restart the inverter, wait a moment for inverter recovery. If the fault occurs repeatedly, please contact Sunways. | | External Fan Fault | Fault External fan anomaly. | Stop the inverter and disconnect the AC&DC cables. Check whether the fan is blocked by foreign matters. If not, replace the fan. | | |
| | | ① Restart the inverter, wait a moment for | _ | | | | | |
| GFCI Device Fault | GFCI device anomaly. | inverter recovery. ② If the fault occurs repeatedly, please contact Sunways. | | | | ① Restart the inverter, wait a moment for | | |
| AC Transducer Fault | AC transducer anomaly. | Restart the inverter, wait a moment for inverter recovery. If the fault occurs repeatedly, please contact Sunways. | | Internal Fan Fault | Internal fan anomaly. | inverter recovery. ② If the fault occurs repeatedly, please contact Sunways. | | |

※ 7.2 PV System for Ground Faults

If ground fault occurs, the inverter will beep, the red LED will light up and the Error Message "GFCI Fault" will be displayed in the Results menu on the inverter user interface. At the same time, the Sunways monitoring system will also issue an alarm.

※ 7.3 Maintenance

| Danger | Risk of inverter damage or personal injury due to incorrect service! Always keep in mind that the inverter is powered by dual sources: PV strings and utility grid. Before any service work, observe the following procedure. ① Disconnect the AC circuit breaker and then set the DC load-break switch of the inverter to OFF; ② Wait at least 5 minutes for inner capacitors to discharge completely; ③ Verify that there is no voltage or current before pulling any connector. |
|-----------|---|
| Caution | Keep non-qualified persons away! A temporary warning sign or barrier must be posted to keep non-qualified persons away while performing electrical connection and service work. |
| Attention | Restart the inverter only after removing the fault that impairs safety performance. Never arbitrarily replace any internal components. For any maintenance support, please contact Sunways. Otherwise, Sunways shall not be held liable for any damage caused. |
| Note | Servicing of the device in accordance with the manual should never be undertaken in the absence of proper tools, test equipment or the latest revision of the manual which has been clearly and thoroughly understood. |

| Items | Methods | Period |
|--------------|--|--|
| System clean | Check the temperature and dust of the inverter. Clean the inverter enclosure if necessary. Check if the air inlet and outlet are normal. Clean the air inlet and outlet if necessary. | Six months to a year (it depends on the dust contents in air.) |

>> 8 Technical Parameters

| Model | STT-4KTL | STT-4KTL-P | STT-5KTL | STT-5KTL-F |
|---|--------------------------|------------|------------|------------|
| | Input | | | |
| Start-up Voltage (V) | 200 | 180 | 200 | 180 |
| Max. DC Input Voltage (V) | 1,100 | 1,100 | 1,100 | 1,100 |
| Rated DC Input Voltage (V) | 620 | 620 | 620 | 620 |
| MPPT Voltage Range (V) | 200-950 | 160-1000 | 200-950 | 160-1000 |
| No. of MPP Trackers | 2 | 2 | 2 | 2 |
| No. of DC Inputs per MPPT | 1/1 | 1/1 | 1/1 | 1/1 |
| Max. Input Current (A) | 11/11 | 15/15 | 11/11 | 15/15 |
| Max. Short-circuit Current (A) | 15/15 | 20/20 | 15/15 | 20/20 |
| backfeed current to the array (A) | 0 | 0 | 0 | 0 |
| | Output | | | |
| Rated Output Power (W) | 4,000 | 4,000 | 5,000 | 5,000 |
| Max. Output Power (W) | 4,400 | 4,400 | 5,500 | 5,500 |
| AC output rated apparent power(VA) | 4,000 | 4,000 | 5,000 | 5,000 |
| Max. Apparent Power (VA) | 4,400 | 4,400 | 5,500 | 5,500 |
| Rated Output Voltage (V) | | 3/N/PE, | 230 / 400V | 1 |
| Rated AC Frequency (Hz) | 50/60 | 50/60 | 50/60 | 50/60 |
| AC output rated current (A) | 6.7 | 6.7 | 8.4 | 8.4 |
| Max. Output Current (A) | 6.7 | 6.7 | 8.4 | 8.4 |
| The measured Inrush current (A) | 7A@4.4ms | 7A@4.4ms | 7A@4.4ms | 7A@4.4ms |
| maximum output fault current (A) | 33 | 33 | 33 | 33 |
| maximum output overcurrent protection (A) | 33 | 33 | 33 | 33 |
| Power Factor | 0.8 leading0.8 lagging | | | |
| Max. total harmonic distortion | < 3% @Rated Output Power | | | |
| DCI | | < 0.5 | i%In | |

| Model | STT-4KTL | STT-4KTL-P | STT-5KTL | STT-5KTL-I | | |
|-----------------------------------|---|----------------|------------------|------------|--|--|
| | Efficienc | у | | | | |
| Max. Efficiency | 98.1% | 98.1% | 98.1% | 98.1% | | |
| European Efficiency | 97.9% | 97.9% | 97.9% | 97.9% | | |
| MPPT Efficiency | 99.9% | 99.9% | 99.9% | 99.9% | | |
| | Protectio | n | | | | |
| DC Reverse Polarity Protection | | Integrated | | | | |
| Insulation Resistance Protection | | Integ | rated | | | |
| Surge Protection | | Integ | rated | | | |
| Over-temperature Protection | | Integ | rated | - | | |
| Residual Current Protection | | Integ | rated | - | | |
| Islanding protection | | Frequency sh | ift, Integrated | | | |
| AC Short-circuit Protection | | Integrated | | | | |
| AC Over-voltage Protection | Integrated | | | | | |
| | General D | ata | | | | |
| Dimensions (mm) | | 550W*41 | 0H*175D | | | |
| Weight (kg) | 22 | 23 | 22 | 23 | | |
| Protection Degree | | IP | 65 | 1 | | |
| Self-consumption at Night (W) | | < | 1 | | | |
| Topology | | Transfor | rmerless | | | |
| Operating Temperature Range (° C) | | -30 | ~60 | | | |
| Relative Humidity (%) | | 0~2 | 100 | | | |
| Operating Altitude (m) | | 30 | 00 | | | |
| Cooling | | Natural C | onvection | | | |
| Noise Level (dB) | < 25 | < 25 | < 25 | < 25 | | |
| Display | OLED & LED | OLED & LED | OLED & LED | OLED & LEI | | |
| Communication | | RS485, WiFi/GP | RS/LAN(Optional) | 1 | | |
| Compliance | NB/T32004、IEC62109、IEC62116、VDE4105、VDE0126、 UTE C15-712-1、AS4777、C10/11、CEI0-21、RD1699、NBR16149 IEC61727、IEC60068、IEC61683、EN50549、EN61000 | | | | | |

| Model | STT-6KTL | STT-6KTL-P | STT-8KTL | STT-8KTL-I |
|---|--------------------------|------------|------------|------------|
| | Input | | | |
| Start-up Voltage (V) | 200 | 180 | 200 | 180 |
| Max. DC Input Voltage (V) | 1,100 | 1,100 | 1,100 | 1,100 |
| Rated DC Input Voltage (V) | 620 | 620 | 620 | 620 |
| MPPT Voltage Range (V) | 200-950 | 160-1000 | 200-950 | 160-1000 |
| No. of MPP Trackers | 2 | 2 | 2 | 2 |
| No. of DC Inputs per MPPT | 1/1 | 1/1 | 1/1 | 1/1 |
| Max. Input Current (A) | 11/11 | 15/15 | 11/11 | 15/15 |
| Max. Short-circuit Current (A) | 15/15 | 20/20 | 15/15 | 20/20 |
| backfeed current to the array (A) | 0 | 0 | 0 | 0 |
| | Output | | | |
| Rated Output Power (W) | 6,000 | 6,000 | 8,000 | 8,000 |
| Max. Output Power (W) | 6,600 | 6,600 | 8,800 | 8,800 |
| AC output rated apparent power(VA) | 6,000 | 6,000 | 8,000 | 8,000 |
| Max. Apparent Power (VA) | 6,600 | 6,600 | 8,800 | 8,800 |
| Rated Output Voltage (V) | | 3/N/PE, | 230 / 400V | |
| Rated AC Frequency (Hz) | 50/60 | 50/60 | 50/60 | 50/60 |
| AC output rated current (A) | 10 | 10 | 13.3 | 13.3 |
| Max. Output Current (A) | 10 | 10 | 13.3 | 13.3 |
| The measured Inrush current (A) | 7A@4.4ms | 7A@4.4ms | 7A@4.4ms | 7A@4.4ms |
| maximum output fault current (A) | 33 | 33 | 33 | 33 |
| maximum output overcurrent protection (A) | 33 | 33 | 33 | 33 |
| Power Factor | 0.8 leading 0.8 lagging | | | |
| Max. total harmonic distortion | < 3% @Rated Output Power | | | |
| DCI | < 0.5%In | | | |

| Model | STT-6KTL | STT-6KTL-P | STT-8KTL | STT-8KTL-I | | |
|-----------------------------------|---|--------------------------------|------------|------------|--|--|
| | Efficienc | у | | | | |
| Max. Efficiency | 98.3% | 98.3% | 98.3% | 98.3% | | |
| European Efficiency | 98.0% | 98.0% | 98.0% | 98.0% | | |
| MPPT Efficiency | 99.9% | 99.9% | 99.9% | 99.9% | | |
| | Protectio | 'n | | | | |
| DC Reverse Polarity Protection | | Integ | rated | | | |
| Insulation Resistance Protection | | Integ | rated | | | |
| Surge Protection | | Integ | rated | | | |
| Over-temperature Protection | | Integ | rated | | | |
| Residual Current Protection | | Integ | rated | | | |
| Islanding protection | | Frequency shift, Integrated | | | | |
| AC Short-circuit Protection | | Integrated | | | | |
| AC Over-voltage Protection | Integrated | | | | | |
| | General Da | ata | | | | |
| Dimensions (mm) | | 550W*41 | 0H*175D | | | |
| Weight (kg) | 22 | 23 | 22 | 23 | | |
| Protection Degree | | IP | 65 | | | |
| Self-consumption at Night (W) | | < | 1 | | | |
| Topology | | Transfo | rmerless | | | |
| Operating Temperature Range (° C) | | -30 | ~60 | | | |
| Relative Humidity (%) | | 0~ | 100 | | | |
| Operating Altitude (m) | | 30 | 00 | | | |
| Cooling | | Natural C | onvection | | | |
| Noise Level (dB) | <25 | <25 | <25 | <25 | | |
| Display | OLED & LED | OLED & LED | OLED & LED | OLED & LEI | | |
| Communication | | RS485, WiFi/GPRS/LAN(Optional) | | | | |
| Compliance | NB/T32004、IEC62109、IEC62116、VDE4105、VDE0126、 UTE C15-712-1、AS4777、C10/11、CEI0-21、RD1699、NBR16149 IEC61727、IEC60068、IEC61683、EN50549、EN61000 | | | | | |

| Model | STT-10KTL | STT-10KTL-P | STT-12KTL | STT-12KTL- |
|---|--------------------------|-------------|------------|------------|
| | Input | | | |
| Start-up Voltage (V) | 200 | 180 | 200 | 180 |
| Max. DC Input Voltage (V) | 1,100 | 1,100 | 1,100 | 1,100 |
| Rated DC Input Voltage (V) | 620 | 620 | 620 | 620 |
| MPPT Voltage Range (V) | 200-950 | 160-1000 | 200-950 | 160-1000 |
| No. of MPP Trackers | 2 | 2 | 2 | 2 |
| No. of DC Inputs per MPPT | 1/1 | 1/1 | 1/1 | 1/1 |
| Max. Input Current (A) | 11/11 | 15/15 | 11/11 | 15/15 |
| Max. Short-circuit Current (A) | 15/15 | 20/20 | 15/15 | 20/20 |
| backfeed current to the array (A) | 0 | 0 | 0 | 0 |
| | Output | | | |
| Rated Output Power (W) | 10,000 | 10,000 | 12,000 | 12,000 |
| Max. Output Power (W) | 11,000 | 11,000 | 13,200 | 13,200 |
| AC output rated apparent power(VA) | 10,000 | 10,000 | 12,000 | 12,000 |
| Max. Apparent Power (VA) | 11,000 | 11,000 | 13,200 | 13,200 |
| Rated Output Voltage (V) | | 3/N/PE, | 230 / 400V | |
| Rated AC Frequency (Hz) | 50/60 | 50/60 | 50/60 | 50/60 |
| AC output rated current (A) | 16.5 | 16.5 | 20 | 20 |
| Max. Output Current (A) | 16.5 | 16.5 | 20 | 20 |
| The measured Inrush current (A) | 7A@4.4ms | 7A@4.4ms | 7A@4ms | 7A@4ms |
| maximum output fault current (A) | 40 | 40 | 40 | 40 |
| maximum output overcurrent protection (A) | 40 | 40 | 40 | 40 |
| Power Factor | 0.8 leading0.8 lagging | | | |
| Max. total harmonic distortion | < 3% @Rated Output Power | | | |
| DCI | < 0.5%ln | | | |

| Model | STT-10KTL | STT-10KTL-P | STT-12KTL | STT-12KTL- | | |
|-----------------------------------|---|-----------------------------|------------------|------------|--|--|
| | Efficienc | у | | | | |
| Max. Efficiency | 98.6% | 98.6% | 98.6% | 98.6% | | |
| European Efficiency | 98.2% | 98.2% | 98.2% | 98.2% | | |
| MPPT Efficiency | 99.9% | 99.9% | 99.9% | 99.9% | | |
| | Protectio | 'n | | 1 | | |
| DC Reverse Polarity Protection | | Integrated | | | | |
| Insulation Resistance Protection | | Integ | rated | | | |
| Surge Protection | | Integ | rated | | | |
| Over-temperature Protection | | Integ | rated | | | |
| Residual Current Protection | | Integ | rated | | | |
| Islanding protection | | Frequency shift, Integrated | | | | |
| AC Short-circuit Protection | Integrated | | | | | |
| AC Over-voltage Protection | Integrated | | | | | |
| | General Da | ata | | | | |
| Dimensions (mm) | | 550W*41 | 0H*175D | | | |
| Weight (kg) | 22 | 23 | 22 | 23 | | |
| Protection Degree | | IP | 65 | | | |
| Self-consumption at Night (W) | | < | 1 | | | |
| Topology | | Transfo | merless | | | |
| Operating Temperature Range (° C) | | -30 | ~60 | | | |
| Relative Humidity (%) | | 0~: | 100 | | | |
| Operating Altitude (m) | | 30 | 00 | | | |
| Cooling | | Natural C | onvection | | | |
| Noise Level (dB) | < 25 | < 25 | < 25 | < 25 | | |
| Display | OLED & LED | OLED & LED | OLED & LED | OLED & LED | | |
| Communication | | RS485, WiFi/GP | RS/LAN(Optional) | | | |
| Compliance | NB/T32004、IEC62109、IEC62116、VDE4105、VDE0126、 UTE C15-712-1、AS4777、C10/11、CEI0-21、RD1699、NBR16149 IEC61727、IEC60068、IEC61683、EN50549、EN61000 | | | | | |

| Model | STT-15KTL | STT-15KTL-P | STT-17KTL | STT-17KTL- | |
|---|--------------------------|-------------|------------|------------|--|
| | Input | | | | |
| Start-up Voltage (V) | 200 | 180 | 200 | 180 | |
| Max. DC Input Voltage (V) | 1,100 | 1,100 | 1,100 | 1,100 | |
| Rated DC Input Voltage (V) | 620 | 620 | 620 | 620 | |
| MPPT Voltage Range (V) | 200-950 | 160-1000 | 200-950 | 160-1000 | |
| No. of MPP Trackers | 2 | 2 | 2 | 2 | |
| No. of DC Inputs per MPPT | 1/2 | 1/2 | 2/2 | 2/2 | |
| Max. Input Current (A) | 11/22 | 15/30 | 22/22 | 30/30 | |
| Max. Short-circuit Current (A) | 15/30 | 20/40 | 30/30 | 40/40 | |
| backfeed current to the array (A) | 0 | 0 | 0 | 0 | |
| | Output | | | | |
| Rated Output Power (W) | 15,000 | 15,000 | 17,000 | 17,000 | |
| Max. Output Power (W) | 16,500 | 16,500 | 18,700 | 18,700 | |
| AC output rated apparent power(VA) | 15,000 | 15,000 | 17,000 | 17,000 | |
| Max. Apparent Power (VA) | 16,500 | 16,500 | 18,700 | 18,700 | |
| Rated Output Voltage (V) | | 3/N/PE, | 230 / 400V | | |
| Rated AC Frequency (Hz) | 50/60 | 50/60 | 50/60 | 50/60 | |
| AC output rated current (A) | 25 | 25 | 28.4 | 28.4 | |
| Max. Output Current (A) | 25 | 25 | 28.4 | 28.4 | |
| The measured Inrush current (A) | 7A@4ms | 7A@4ms | 7A@4ms | 7A@4ms | |
| maximum output fault current (A) | 66 | 66 | 66 | 66 | |
| maximum output overcurrent protection (A) | 66 | 66 | 66 | 66 | |
| Power Factor | 0.8 leading0.8 lagging | | | | |
| Max. total harmonic distortion | < 3% @Rated Output Power | | | | |
| DCI | < 0.5%ln | | | | |

| Model | STT-15KTL | STT-15KTL-P | STT-17KTL | STT-17KTL- | |
|-----------------------------------|----------------|---|------------------|------------|--|
| | Efficienc | у | | | |
| Max. Efficiency | 98.6% | 98.6% | 98.6% | 98.6% | |
| European Efficiency | 98.2% | 98.2% | 98.2% | 98.2% | |
| MPPT Efficiency | 99.9% | 99.9% | 99.9% | 99.9% | |
| | Protectio | on | | | |
| DC Reverse Polarity Protection | | Integ | rated | | |
| Insulation Resistance Protection | | Integ | rated | | |
| Surge Protection | | Integ | rated | | |
| Over-temperature Protection | | Integ | rated | | |
| Residual Current Protection | | Integ | rated | | |
| Islanding protection | | Frequency sh | ift, Integrated | | |
| AC Short-circuit Protection | Integrated | | | | |
| AC Over-voltage Protection | Integrated | | | | |
| | General Da | ata | | | |
| Dimensions (mm) | | 550W*41 | 0H*175D | | |
| Weight (kg) | 25 | 26 | 25 | 29 | |
| Protection Degree | | IP | 65 | | |
| Self-consumption at Night (W) | | < | 1 | | |
| Topology | | Transfor | merless | | |
| Operating Temperature Range (° C) | | -30 | ~60 | | |
| Relative Humidity (%) | | 0~: | 100 | | |
| Operating Altitude (m) | | 30 | 00 | | |
| Cooling | Natural C | onvection | Fan C | ooling | |
| Noise Level (dB) | < 25 | < 25 | <40 | <40 | |
| Display | OLED & LED | OLED & LED | OLED & LED | OLED & LEI | |
| Communication | | RS485, WiFi/GP | RS/LAN(Optional) | | |
| Compliance | UTE C15-712-1、 | NB/T32004、IEC62109、IEC62116、VDE4105、VDE0126、 UTE C15-712-1、AS4777、C10/11、CEI0-21、RD1699、NBR16149 IEC61727、IEC60068、IEC61683、EN50549、EN61000 | | | |

| Model | STT-20KTL | STT-20KTL-P | STT-25KTL | STT-25KTL- | |
|---|--------------------------|-------------|-----------|------------|--|
| | Input | | | | |
| Start-up Voltage (V) | 200 | 180 | 200 | 180 | |
| Max. DC Input Voltage (V) | 1,100 | 1,100 | 1,100 | 1,100 | |
| Rated DC Input Voltage (V) | 620 | 620 | 620 | 620 | |
| MPPT Voltage Range (V) | 200-950 | 160-1000 | 200-950 | 160-1000 | |
| No. of MPP Trackers | 2 | 2 | 2 | 2 | |
| No. of DC Inputs per MPPT | 2/2 | 2/2 | 2/2 | 2/2 | |
| Max. Input Current (A) | 22/22 | 30/30 | 22/22 | 30/30 | |
| Max. Short-circuit Current (A) | 30/30 | 40/40 | 30/30 | 40/40 | |
| backfeed current to the array (A) | 0 | 0 | 0 | 0 | |
| | Output | | | | |
| Rated Output Power (W) | 20,000 | 20,000 | 25,000 | 25,000 | |
| Max. Output Power (W) | 22,000 | 22,000 | 25,000 | 25,000 | |
| AC output rated apparent power(VA) | 20,000 | 20,000 | 25,000 | 25,000 | |
| Max. Apparent Power (VA) | 22,000 | 22,000 | 25,000 | 25,000 | |
| Rated Output Voltage (V) | 3/N/PE, 230/400V | | | | |
| Rated AC Frequency (Hz) | 50/60 | 50/60 | 50/60 | 50/60 | |
| AC output rated current (A) | 31.9 | 31.9 | 39 | 39 | |
| Max. Output Current (A) | 31.9 | 31.9 | 39 | 39 | |
| The measured Inrush current (A) | 8.5A@4ms | 8.5A@4ms | 8.5A@4ms | 8.5A@4ms | |
| maximum output fault current (A) | 76 | 76 | 76 | 76 | |
| maximum output overcurrent protection (A) | 76 | 76 | 76 | 76 | |
| Power Factor | 0.8 leading0.8 lagging | | | | |
| Max. total harmonic distortion | < 3% @Rated Output Power | | | | |
| DCI | < 0.5%In | | | | |

| Model | STT-20KTL | STT-20KTL-P | STT-25KTL | STT-25KTL-P | | | |
|-----------------------------------|--|-------------|------------|-------------|--|--|--|
| Efficiency | | | | | | | |
| Max. Efficiency | 98.6% | 98.6% | 98.6% | 98.6% | | | |
| European Efficiency | 98.2% | 98.2% | 98.2% | 98.2% | | | |
| MPPT Efficiency | 99.9% | 99.9% | 99.9% | 99.9% | | | |
| | Protectio | on | 1 | 1 | | | |
| DC Reverse Polarity Protection | Integrated | | | | | | |
| Insulation Resistance Protection | Integrated | | | | | | |
| Surge Protection | Integrated | | | | | | |
| Over-temperature Protection | Integrated | | | | | | |
| Residual Current Protection | Integrated | | | | | | |
| Islanding protection | Frequency shift, Integrated | | | | | | |
| AC Short-circuit Protection | Integrated | | | | | | |
| AC Over-voltage Protection | Integrated | | | | | | |
| | General D | ata | | | | | |
| Dimensions (mm) | 550W*410H*175D | | | | | | |
| Weight (kg) | 25 | 29 | 25 | 29 | | | |
| Protection Degree | IP65 | | | | | | |
| Self-consumption at Night (W) | <1 | | | | | | |
| Topology | Transformerless | | | | | | |
| Operating Temperature Range (° C) | -30~60 | | | | | | |
| Relative Humidity (%) | 0~100 | | | | | | |
| Operating Altitude (m) | 3000 | | | | | | |
| Cooling | Fan Cooling | | | | | | |
| Noise Level (dB) | <40 | <40 | <40 | <40 | | | |
| Display | OLED & LED | OLED & LED | OLED & LED | OLED & LED | | | |
| Communication | RS485, WiFi/ GPRS/LAN(Optional) | | | | | | |
| Compliance | NB/T32004、IEC62109、IEC62116、VDE4105、VDE0126、 UTE C15-712-1、AS4777、C10/11、CEI0-21、RD1699、NBR16149、 IEC61727、IEC60068、IEC61683、EN50549、EN61000 | | | | | | |



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